



# One-pot solvothermal synthesis of mixed Cu-Ce-O<sub>x</sub> nanocatalysts and their catalytic activity for low temperature CO oxidation

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## ABSTRACT

One-pot solvothermal method has been developed for the synthesis of high-surface area Cu-Ce-O<sub>x</sub> binary nanocatalysts with various Cu contents in the presence of oleylamine as capping agent. The obtained binary nanocatalysts were characterized by different techniques including XRD, H<sub>2</sub>-TPR, TEM, BET and XPS. The influence of Cu contents on their catalytic performance for the CO oxidation was also studied. Our results revealed that the Cu-Ce-O<sub>x</sub> binary nanocatalysts show the better catalytic activity compared to those of the conventional Cu-Ce-O<sub>x</sub>, bare nano-CeO<sub>2</sub> and nano-CuO catalysts. This is ascribed to mutual interaction and synergistic effect between copper oxide species and cerium oxide. Among the obtained nanocatalysts, the Cu-Ce-O<sub>x</sub> nanocatalyst with 5.6 wt% Cu (noted as 5.6-Cu-Ce-O<sub>x</sub>) exhibits the best catalytic activity; the 50% CO conversion can be reached at 55 °C. H<sub>2</sub>-TPR profiles show two reduction peaks at low and high temperatures for these catalysts, which could be attributed to the reduction of highly dispersed CuO on the CeO<sub>2</sub> surface and the bulk-like CuO species, respectively. Using the one-pot solvothermal synthesis developed in this study, 6–8 wt% Cu content is needed for the high catalytic activity for the CO oxidation at low temperature.

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## 1. Introduction

Precious-metal based catalysts such as Au/TiO<sub>2</sub>, Au/CeO<sub>2</sub> and Pt/SnO<sub>2</sub> have high activity for low temperature carbon monoxide (CO) oxidation; however, due to the high cost of precious-metals, the development of efficient catalysts based on non-precious metals for catalytic oxidations is highly desired [1,2]. Among them, Cu-Ce-O<sub>x</sub> catalysts attract special interest owing to their low cost and remarkable activities [3] that can even be compared to the precious-metals based catalysts for various reactions, such as water gas shift (WGS) [4,5], preferential CO oxidation and the oxidations of methanol and methane [6,7]. The role of ceria is not only related to its so-called oxygen storage capacity (OSC): take up oxygen under oxidizing conditions and release it under reducing ones; but also to improve dispersion of the base metals [1–7]. In addition, the presence of oxygen mobility in the CeO<sub>2</sub> lattice is important for the catalysts, since the oxygen is available for CO oxidation. Sedmak et al. [8,9] showed that the lattice oxygen in CeO<sub>2</sub> was highly involved in the catalytic reaction; because the Cu-Ce-O<sub>x</sub> catalyst can catalyze CO oxidation even without oxygen in the reaction gas. Furthermore, Liu and Flytzani-Stephanopoulos [3,10] reported that the Cu-Ce-O<sub>x</sub> nanocatalysts exhibited catalytic activity superior to the conventional Cu-based catalysts for CO oxidation; and these

catalysts were as active as Pt based catalysts. This is due to the fact that the high surface area of nanosized ceria provides exposed active Cu sites and high oxygen vacancies resulting in better catalytic activity. In our previous work [11], we reported that the porous copper-metal oxide solids assembled from pre-synthesized metallic copper and metal oxide nanoparticles (TiO<sub>2</sub> or CeO<sub>2</sub>) in which two distinct nanoparticles (metal and metal oxide) are mutually dispersed forming porous hybrid materials [11]. These materials showed better catalytic activity for CO oxidation than those of commercial noble metal catalysts (Pt/Al<sub>2</sub>O<sub>3</sub>) and the conventional copper based catalysts. This also implies that nano-oxide support such as CeO<sub>2</sub> and TiO<sub>2</sub> may not simply act as a support, but also may play a direct role in the catalytic process. The homogenous distribution of copper and ceria nanoparticles in the material as well as its nanostructure have been suggested to greatly influence on the catalytic activity of CO oxidation. Furthermore, the synergetic interaction between metal and metal oxide NPs at the nano-scale interface plays a crucial role in the catalytic activity owing to facile redox interplay between copper and cerium redox couples (Cu<sup>2+</sup>/Cu<sup>+</sup> and Ce<sup>4+</sup>/Ce<sup>3+</sup>) [7,11,12].

For the type of mixed metal oxide nanomaterials, a number of preparation methods are described in the literature, including co-precipitation [3,4], precipitation–deposition [13], impregnation [14], solution combustion [15], inert gas condensation [16], reverse microemulsion [15–17], flame spray pyrolysis [6] and surfactant-templated method [17,18]. These preparations produce powders formed by nanosized crystals with BET surface areas between 20

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and 90 m<sup>2</sup>/g. High catalytic activities have been demonstrated with catalysts in which copper oxide is homogeneously distributed on the ceria surface.

Among these preparations, solvothermal method is a powerful tool to synthesize metal oxide nanocrystals with controlled shape and size [11,19–23]. For most of these processes, a common feature is the use of surfactants as stabilizing agents so that formed nanocrystals are highly dispersed in solvent medium. Using these procedures, a wide variety of metal and metal oxide nanocrystals have been successfully obtained [24,25]. Although, simple metal oxide nanocrystals of CeO<sub>2</sub> [26,27] or CuO [28,29] have been synthesized, to our knowledge, little studies have been reported in the direct solvothermal synthesis of Cu-Ce-O<sub>x</sub> binary system with high surface area.

In this work, we report one-pot solvothermal method for the synthesis of Cu-Ce-O<sub>x</sub> binary system with various Cu contents (from 3 to 20 wt%) in presence of oleylamine as a stabilizing agent. We have selected copper-ceria as a catalytic system due to its attractive catalytic properties, however, this method can be extended to other catalytic binary/ternary systems such copper-alumina, copper-silver-ceria. The obtained Cu-Ce-O<sub>x</sub> binary nanomaterials are characterized and subsequently used as nanocatalysts for the CO oxidation, compared to conventional catalysts.

## 2. Experimental

### 2.1. Sample preparation

The binary oxide Cu-Ce-O<sub>x</sub> nanoparticles with different copper contents (from 0 to 20 wt%) were synthesized via the non-hydrolytic method using Ce(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O and Cu(NO<sub>3</sub>)<sub>2</sub>·3H<sub>2</sub>O as Ce and Cu sources, oleylamine as capping agent in toluene medium. In a typical synthesis, 0.5 g (1.15 mmol) of cerium nitrate (Ce(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O) was added to 50 ml of toluene containing 5.4 g (20.2 mmol) of oleylamine and a desired amount of Cu(NO<sub>3</sub>)<sub>2</sub>·3H<sub>2</sub>O. The mixture was stirred vigorously for 1 h in room temperature. The resulting clear mixture solution was sealed in a Teflon-lined stainless-steel autoclave of 80 mL capacity and heated at 180 °C for 18 h. The autoclave was then cooled down to room temperature naturally and the product of nanoparticles was precipitated with an excess ethanol and further isolated by centrifugation. The resulting solid products were dried at 100 °C and calcined at 550 °C for 4 h. For comparison, two samples, bare CeO<sub>2</sub> and CuO nanoparticles were also prepared, using the same procedure, except that no copper and cerium precursors were added, respectively.

### 2.2. Catalyst characterization

TEM examination was performed on JEOL JEM 1230 Transmission electron microscope operating at 120 kV. The nanoparticles were dispersed in toluene solution were cast onto a 200 mesh carbon-coated copper grid sample followed by evaporation at room temperature.

XRD patterns were recorded on a Siemens D5000 X-ray diffractometer using filtered Cu K $\alpha$  ( $\lambda = 1.54062 \text{ \AA}$ ) radiation (40 kV, 30 mA). The data were collected in a range  $2\theta$  of 20°–80° with a scan step of 0.02° and an acquisition time of 1.2 s per step. The average crystallite size was calculated using from the broadening of the XRD peaks using the Scherrer formula:  $d = 0.9\lambda / (w - w_1) \cos(\theta)$ ; where  $d$  is the crystal diameter,  $w$  and  $w_1$  are the half-intensity width of the relevant diffraction peak and the instrumental broadening, respectively,  $\lambda$  is the X-ray wavelength and  $\theta$  is the angle of diffraction. The peak at 28.6° corresponding to (1 1 1) plan reflexion was used for fluorite crystal size determination.

N<sub>2</sub> adsorption–desorption isotherms were obtained at 77 K on Autosorb-1 apparatus. Samples were degassed under a vacuum of 10<sup>−5</sup> Torr for 6 h at 200 °C prior to analysis. Surface areas were determined by the BET. X-ray Photoelectron Spectroscopy (XPS) measurements were carried out on a photoelectron spectrometer (KRATOS AXIS-ULTRA) with 225 W Al K $\alpha$  radiation ( $h\nu = 1486.6 \text{ eV}$ ) as X-ray source. The high resolution spectra were obtained with pass energy of 160 eV, with a step size of 0.1 eV, an operating pressure of 10<sup>−9</sup> Torr and an acquisition time of 5.75 min. The carbonaceous C 1s line (284.6 eV) was used as the reference to calibrate the binding energy.

Temperature-programmed reduction under H<sub>2</sub> environment (H<sub>2</sub>-TPR) was performed in a conventional flow apparatus with a TCD detector. Typically, 100 mg of Cu-Ce-O<sub>x</sub> catalyst was first pretreated with 5% O<sub>2</sub>-He at 550 °C for 1 h followed by cooling down to the room temperature. The sample was purged with 20 cm<sup>3</sup>/min of He for 30 min to remove the physic-sorbed O<sub>2</sub> and then heated under a 20 cm<sup>3</sup>/min flow rate of 5% H<sub>2</sub>/Ar stream with temperature rising up (5 °C/min) to 600 °C, H<sub>2</sub> consumption was monitored continuously by TCD using a flow of 20 cm<sup>3</sup>/min of 5% H<sub>2</sub>/Ar as reference gas.

The copper content of the prepared samples were analyzed by atomic absorption spectroscopy (AAS) using a PerkinElmer 1100B spectroscopy after the samples were dissolved in a mixture of 25 ml of 10% HCl and 2 ml of concentrated HF at 60 °C for 24 h.

### 2.3. Catalytic activity

Catalytic activity tests were performed at atmospheric pressure under steady-state in a continuous-flow fixed-bed micro reactor filled with 120 mg of catalyst at different temperatures. The total flow rate of the reaction gas was 96 ml/min with the composition in vol.% of 3.5% CO and 15% O<sub>2</sub> balanced with helium (He). The composition of the influent and effluent gas was analyzed by an online HP 5890 gas chromatograph equipped with a carboxen-1010 PLOT column and a thermal conductivity detector (TCD) detector. The CO conversion was calculated from the change in CO concentration in the inlet and the outlet gases using the calibration curve.

## 3. Results and discussion

### 3.1. Characterization of materials

One-pot synthesis of a series of binary oxide Cu-Ce-O<sub>x</sub> nanocrystals with different copper contents was performed in organic solvent medium in the presence of oleylamine a capping agent. Table 1 summarizes the physico-chemical properties of this series of calcined catalysts and designated as [x]-Cu-Ce-O<sub>x</sub>, where  $x$  is Cu/Cu + Ce content in wt%. For comparison, two samples: bare CeO<sub>2</sub> and CuO nanoparticles were also prepared using the same procedure, except that no copper and cerium precursors were added, respectively. The mean size of bare CeO<sub>2</sub> and CuO is 7 nm and 5 nm, respectively (not shown). Furthermore, the sample of 10-Cu-Ce-O<sub>x</sub> imp which was prepared by impregnation with commercial CeO<sub>2</sub>, was used as a reference. Since the nanocrystals are protected by alkyl chains after synthesis, the capping alkyl chains are acting as protecting agent between nanoparticles to inhibit them from aggregation during the thermal treatment. As a result, the catalysts with high surface area and high inter-particle porosity can be obtained after calcination. The alkyl chain surfactants covering the NPs can act as sacrificial spacers between the NPs, which are removed during the thermal procedure, giving rise to a porous structure. As seen in Table 1, the BET surface areas are 90 m<sup>2</sup>/g for 2.9-Cu-Ce-O<sub>x</sub> (at low Cu loading) and 110 m<sup>2</sup>/g for 19.4-Cu-Ce-O<sub>x</sub> (at high Cu loading). Interestingly, the theoretical specific surface

**Table 1**  
Physicochemical properties of the Cu-Ce-O<sub>x</sub> catalysts with different Cu contents after calcinations in air at 550 °C for 4 h.

Sample	Cu (wt%)	S <sub>BET</sub> (m <sup>2</sup> /g)	Crystallite size of CeO <sub>2</sub> (nm)		S <sub>th</sub> (m <sup>2</sup> /g) <sup>a</sup>
			(I)	(II)	
2.9-Cu-Ce-O <sub>x</sub>	2.9	90	6.8	7.0	115
5.6-Cu-Ce-O <sub>x</sub>	5.6	96	6.9	7.5	114
8.6-Cu-Ce-O <sub>x</sub>	8.6	106	7.2	7.0	109 <sup>b</sup>
10.6-Cu-Ce-O <sub>x</sub>	10.6	113	6.9	7.5	114 <sup>b</sup>
19.4-Cu-Ce-O <sub>x</sub>	19.4	111	7.0	7.0	117 <sup>b</sup>

The sample designated as *x*-Cu-Ce-O<sub>x</sub>, where *x* is the percentage of copper content in weigh (Cu/Ce + Cu %).

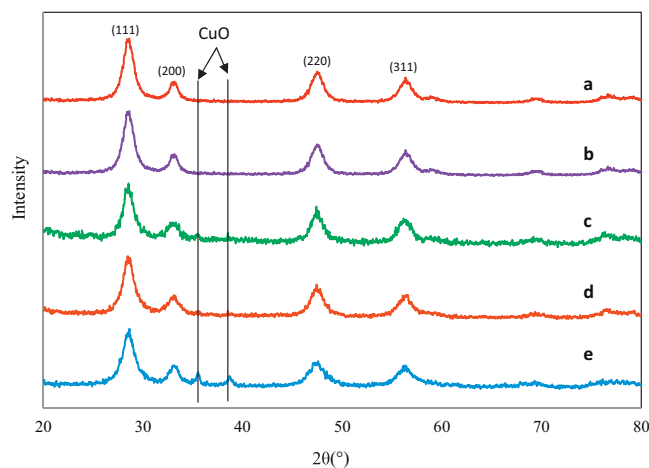
(I) Mean crystallite size of CeO<sub>2</sub> determined from the XRD patterns by Scherrer equation using the XRD peak (1 1 1) at 2θ = 28.7 and (II) from TEM analyze over 300 nanoparticles.

<sup>a</sup> Surface area calculated from crystallite mean size (assuming cubic particles): S<sub>th</sub> = 6000/(ρd) where ρ and d are the material density (ρ<sub>Ceria</sub> = 7.65 g/cm<sup>3</sup>) and particle dimension (nm), respectively.

<sup>b</sup> The surface area is roughly calculated assuming the crystallite size of CuO the same as of CeO<sub>2</sub>.

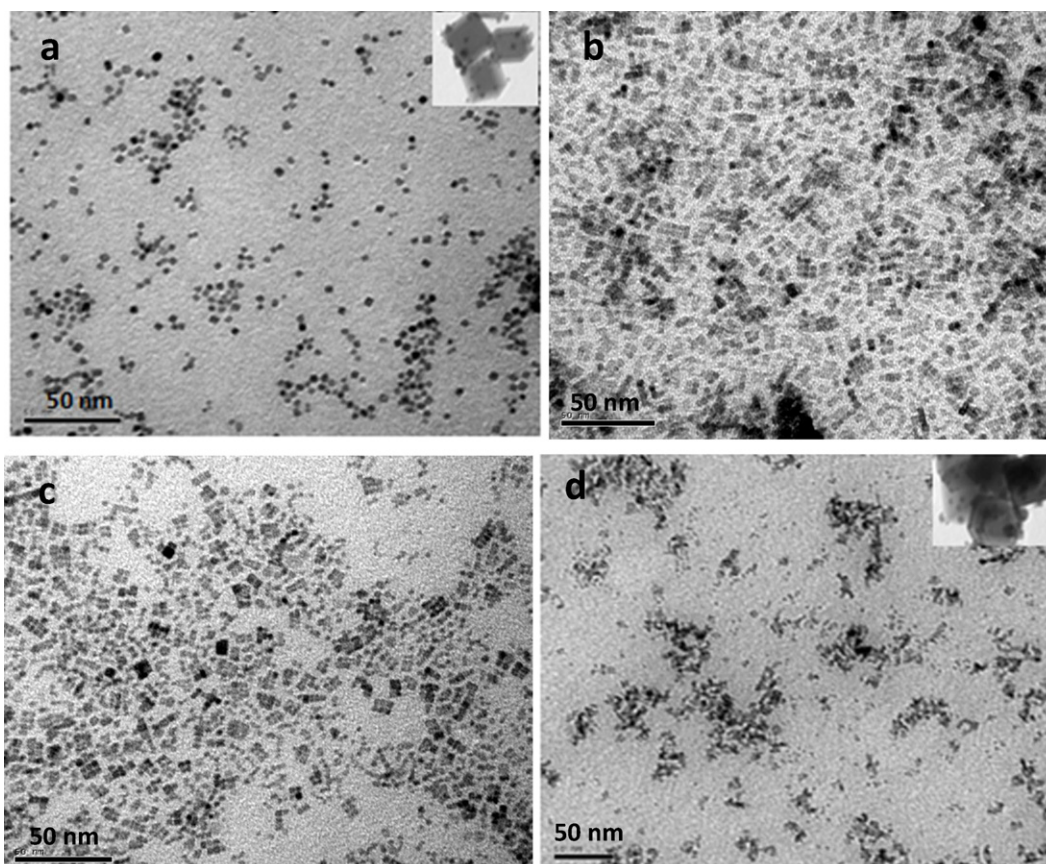
areas calculated from the TEM mean particle sizes, assuming cubic nanoparticles, are comparable to those obtained by the BET technique (Table 1). This indicates that the nano-particle surface was preserved after removal of protecting alkyl chains agent. Furthermore, the specific surface area slightly increases with Cu content in the range of 90–110 m<sup>2</sup>/g. A slight increase in high surface area with increasing Cu loading could be due to the formation of small separate bulk-like CuO particles (see TEM images, Fig. 2) and the protecting agent between nanoparticles [11].

Fig. 1 shows XRD patterns of this series of calcined Cu-Ce-O<sub>x</sub> samples. In all cases, the XRD pattern of the samples exhibits



**Fig. 1.** XRD patterns of the Cu-Ce-O<sub>x</sub> samples after calcinations at 550 °C for 4 h: (a) 2.9-Cu-Ce-O<sub>x</sub>; (b) 5.6-Cu-Ce-O<sub>x</sub>; (c) 8.6-Cu-Ce-O<sub>x</sub>; (d) 10.6-Cu-Ce-O<sub>x</sub>; (e) 19.4-Cu-Ce-O<sub>x</sub>.

diffraction peaks characteristic of CeO<sub>2</sub> phase in the cubic crystal structure of fluorite-type. At low Cu content, for the samples of 2.9 and 5.6 wt% Cu (Fig. 1a and b), no XRD peaks attributed to CuO phase were detected. The absence of diffraction peaks for CuO suggests that the high dispersion and small size of Cu on the samples. The particle size of Cu is below the detection limit of the instrument under the experimental conditions (<4 nm). Indeed, formation of a solid solution of Cu-Ce-O<sub>x</sub> was proposed by Xiaoyuan et al. [30] and Bera et al. [31]. Based on Rietvel analysis of XRD spectra, they showed a reduction in the cell parameter of ceria, due to the



**Fig. 2.** TEM images of as made OL-capped Cu-Ce-O<sub>x</sub> nanoparticles of: (a) 5.6-Cu-Ce-O<sub>x</sub>; (b) 8.6-Cu-Ce-O<sub>x</sub>; (c) 10.6-Cu-Ce-O<sub>x</sub>; (d) 19.4-Cu-Ce-O<sub>x</sub>.



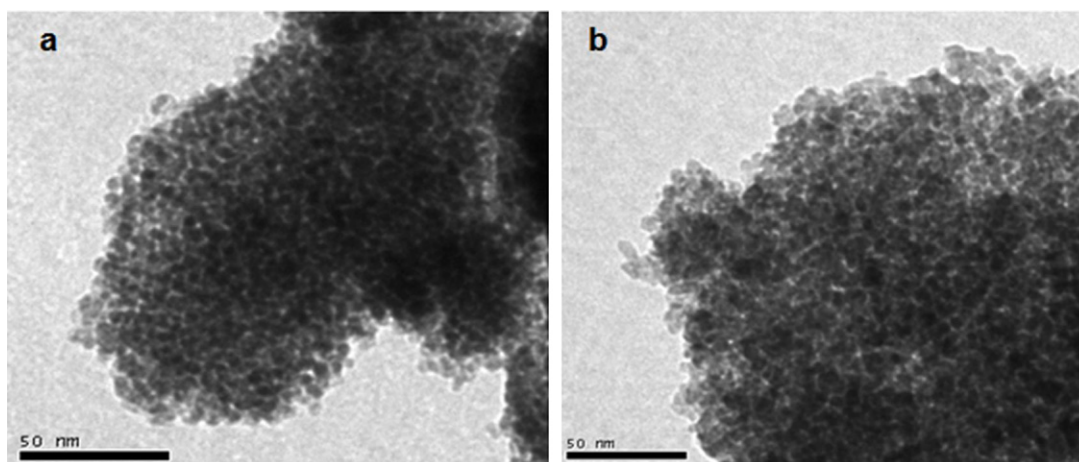


Fig. 3. TEM images of the calcined Cu-Ce-O<sub>x</sub> nanocatalysts of: (a) 5.6-Cu-Ce-O<sub>x</sub>, (b) 19.4-Cu-Ce-O<sub>x</sub>.

presence of copper in the CeO<sub>2</sub> lattice. Furthermore it was found that when copper loading is higher than the limit of Cu<sup>2+</sup> incorporated into the CeO<sub>2</sub> lattice, its remainder could reside on the CeO<sub>2</sub> surface. This also indicates in our case that at low Cu content (Cu < 8.6 wt%), very small copper oxide clusters were formed and could be partly incorporated of copper in the ceria lattice [32]. However, at higher Cu content, as seen in Fig. 1c–e, very weak reflections at 36° and 39° attributed to CuO were detected. Even at 19.4 wt% Cu, together with the CeO<sub>2</sub> peaks, only small broad peaks of CuO were observed.

As seen in Fig. 2a and d – inset, small copper nanoparticles and high dispersion of copper oxide on Cu-Ce-O<sub>x</sub> nanocomposites can be attained using our solvothermal method. As reported in the several papers [33–35], CuO is in form of highly dispersed clusters on ceria, due to the similarity of the cerium and copper ionic radii. From the XRD patterns of the calcined samples in Fig. 1, the mean sizes of ceria crystallites were also calculated by the Scherrer's equation of the peak at  $2\theta = 28.7^\circ$ , and the values are reported in Table 1. It can be seen that all the samples have ceria crystallites quite small in the range of 6.8–7.2 nm. Interestingly, even high Cu content (up to 19.4 wt% Cu) the average crystallite size of ceria did not change significantly.

Further, particle sizes of the samples were also observed by transmission electronic microscopy (TEM). The as-synthesized nanoparticles exhibit a rather uniform and nearly cubic shape with an average diameter of 7.0 nm for the Cu-Ce-O<sub>x</sub> samples with low Cu content (Fig. 2a and b). However, at high Cu content (Fig. 2c and d), the nano-particles tend to aggregate. Beside of individual cubic particles, some aggregations from nanocubes were formed. It is also noted that for the 19.4-Cu-Ce-O<sub>x</sub> sample (with high 19.4 wt% Cu content), additional small separate spherical particles were also observed (Fig. 2c and d). This could be due to separate bulk-like CuO particles with in agreement with the XRD results. The particle sizes of CeO<sub>2</sub> nanoparticles determined using the Scherrer's equation correspond reasonably well to those estimated from the TEM images. TEM images of the calcined 10.6-Cu-Ce-O<sub>x</sub> and 19.4-Cu-Ce-O<sub>x</sub> samples exhibit wormhole-type nanostructure throughout large domains (Fig. 3). The high interparticle porosity was formed; the nanoparticles retained however their individual size and shape.

XPS analysis was also carried out in order to investigate the surface nature of the prepared samples. We focused on the sample of calcined Cu-Ce-O<sub>x</sub> with 5.6 wt% Cu (denoted 5.6-Cu-Ce-O<sub>x</sub>), before and after different treatments: (i) the starting calcined sample and then exposed in air, (ii) the sample treated in 5 mol% O<sub>2</sub> balanced with helium at 150 °C for 4 h, (iii) the sample reduced in 5 mol% CO balanced with helium at 300 °C for 4 h. The O 1s XPS

spectra for these samples are shown in Fig. 4. All the spectra show a peak at 529.3 eV, which is assigned to oxygen ions in CeO<sub>2</sub> and CuO. An evident shoulder at higher binding energies at ~533 eV is present and attributable to hydroxyl groups and/or lattice oxygen vacancies. This peak is due to highly polarized oxide ions at the surface (and interfaces) of the nano-crystals with a low coordination [32]. As seen in Fig. 4, no significant changes in intensity of the peak at 529.3 eV after the CO treatment, e.g., almost all copper reduced to Cu<sup>+</sup> and metallic state after this treatment (see below), as compared to that of the sample before treatment. This is due to only very small fraction of oxygen from CuO compared to that from CeO<sub>2</sub>. Furthermore, a relatively high intensity of the peak at ~533 eV, and no significant change in its intensity after three different treatments suggests high hydroxyl groups and/or lattice

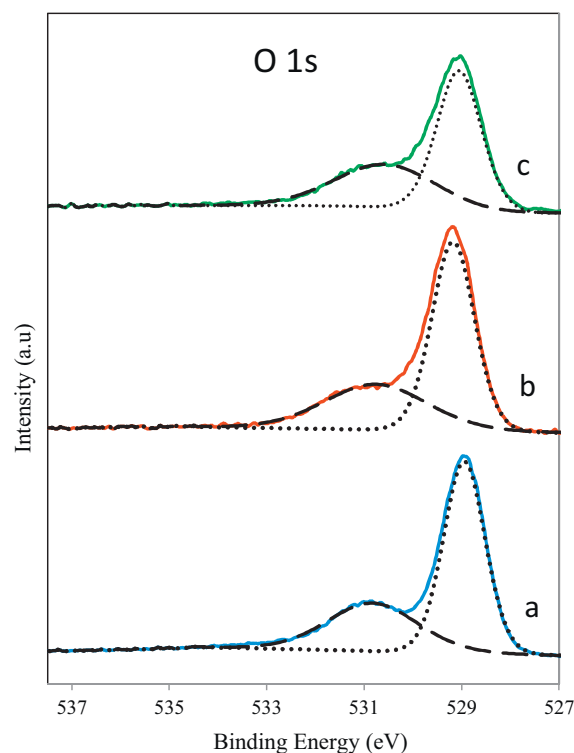
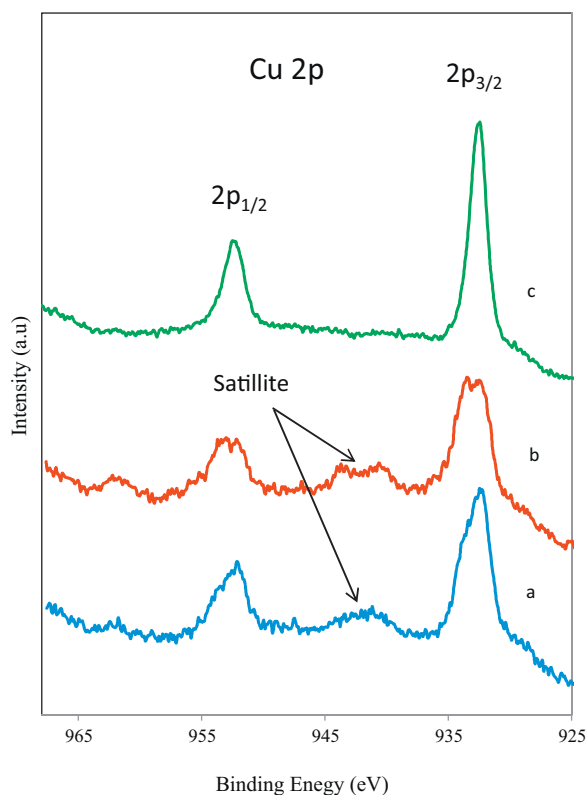


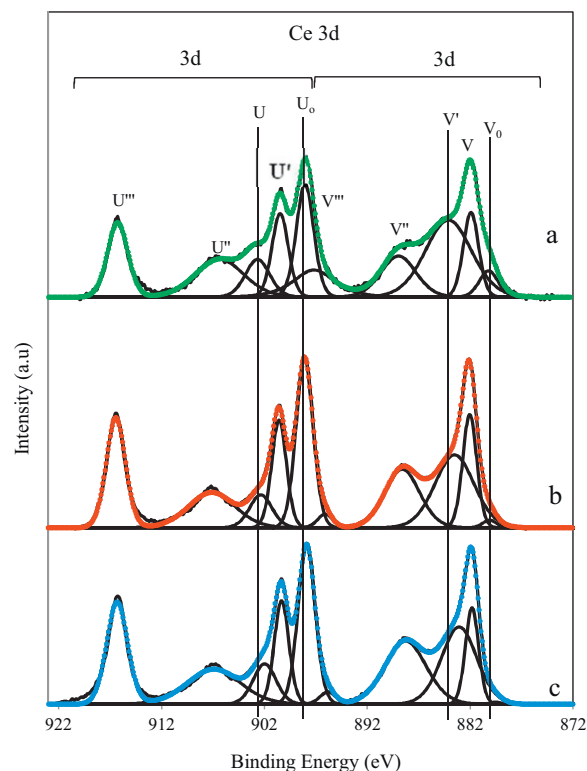
Fig. 4. O 1s high resolution XPS spectra of (a) the calcined 5.6-Cu-Ce-O<sub>x</sub> sample at 550 °C then exposed in air; (b) after treatment in 5 mol% O<sub>2</sub> balance He at 150 °C; (c) after reduction in 5 mol% CO balance He at 300 °C for 4 h.



**Fig. 5.** Cu 2p high resolution XPS spectra of (a) the calcined 5.6-Cu-Ce-O<sub>x</sub> sample at 550 °C then exposed in air; (b) after treatment in 5 mol% O<sub>2</sub> balance He at 150 °C; (c) after reduction in 5 mol% CO balance He at 300 °C for 4 h.

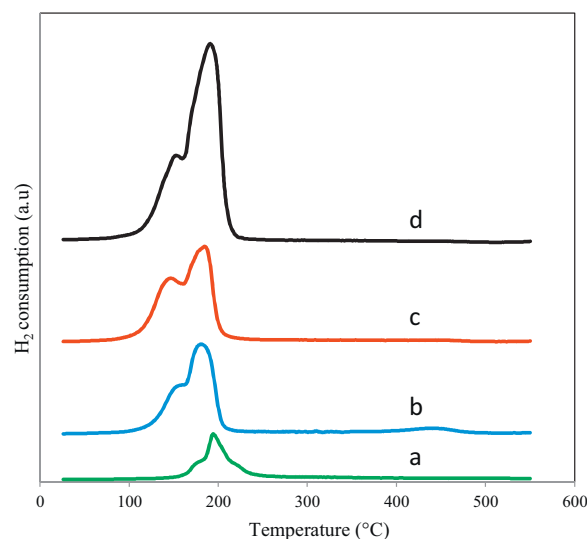
oxygen vacancies in the nanocatalyst [32,36]. Fig. 5 shows Cu2p XPS spectra of these samples. For the starting sample and the samples treated in situ in O<sub>2</sub> at 150 °C (spectra a, b), two peaks at 932.7 eV and 952.2 eV are assigned to Cu 2p<sub>3/2</sub> and 2p<sub>1/2</sub> transitions, respectively. It is noted that both peaks (Cu 2p<sub>3/2</sub> and 2p<sub>1/2</sub>) are quite broad, exhibiting a shoulder at higher binding energies (933.7 and 953.7 eV) which is typical of copper in the Cu<sup>2+</sup> state. This is also confirmed by shake-up satellites (at 943.5 and 962.0 eV) typical of Cu<sup>2+</sup> species. Two main peaks of Cu 2p<sub>3/2</sub> and 2p<sub>1/2</sub> at slightly lower binding energy also suggest the presence of Cu<sup>+</sup> or metallic Cu<sup>0</sup> in these samples. These results are in good agreement with literature results which reported the presence of both Cu<sup>2+</sup> and Cu<sup>+</sup> species (or metallic Cu<sup>0</sup>) in Cu-Ce-O<sub>x</sub> systems [37,38]. However, for the Cu-Ce-O<sub>x</sub> sample after reduction in CO at 300 °C, the peaks assigned to Cu 2p<sub>3/2</sub> and 2p<sub>1/2</sub> transitions are shifted to lower binding energy, and are intense and shape. Furthermore, no essentially shake-up satellite (at 943.5 and 962.0 eV) characteristics of Cu<sup>2+</sup> species were observed. This suggests almost all copper reduced to Cu<sup>+</sup> and metallic Cu<sup>0</sup> state after this treatment.

The XP spectra of Ce 3d core electron levels for these samples are shown in Fig. 6. The main features are composed of six peaks corresponding to the three pairs of spin-orbit doublets. These peaks, labeled V (882.4 eV), V' (888.4 eV), U<sup>o</sup> (898.1 eV) and U' (900.6 eV), U'' (906.9 eV), U''' (916.4 eV) according to the convention established by Burroughs et al. [39], refer respectively to 3d<sub>3/2</sub> and 3d<sub>5/2</sub> of Ce(IV), suggesting that on these samples cerium is present as fully oxidized CeO<sub>2</sub>. It must be however noted that shoulders at about 885 eV (V'') and 903 eV (U), referring to 3d<sub>3/2</sub> and 3d<sub>5/2</sub> respectively attributed to Ce(III), can be observed on the starting sample and the sample after treatment in oxygen at 150 °C for 4 h. However, these peaks are more evident and intense for the sample after reducing in CO balanced with helium at 300 °C suggesting a higher amount of Ce<sup>3+</sup> species on this sample after this treatment.

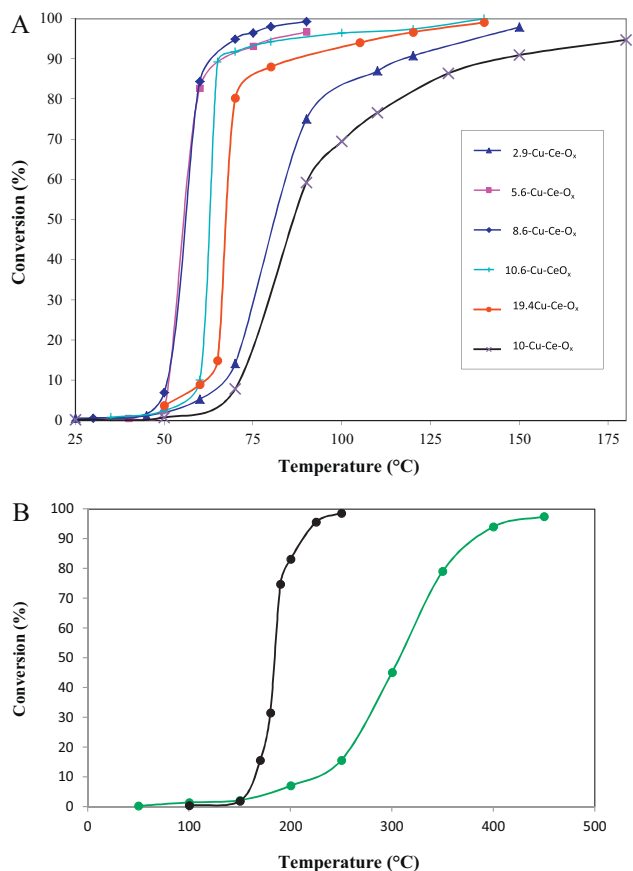


**Fig. 6.** Ce 3d high resolution XPS spectra of 5.6-Cu-Ce-O<sub>x</sub> of (a) the calcined 5.6-Cu-Ce-O<sub>x</sub> sample at 550 °C then exposed in air; (b) after treatment in 5 mol% O<sub>2</sub> balance He at 150 °C; (c) after reduction in 5 mol% CO balance He at 300 °C for 4 h.

Fig. 7 shows temperature-programmed reduction under H<sub>2</sub> (H<sub>2</sub>-TPR) profiles of the Cu-Ce-O<sub>x</sub> samples with different Cu contents after calcinations at 550 °C. For the Cu-Ce-O<sub>x</sub> sample with low Cu content, 2.9 wt% (noted 2.9-Cu-Ce-O<sub>x</sub>), three not well resolved reduction peaks can be observed in the range of 170–230 °C. The middle peak is more intense than the other ones. As it is well known that the reduction profiles of bulk CuO and bare CeO<sub>2</sub> are characterized by a single peak at ~300 °C and ~520 °C, respectively [37,40]. Furthermore, TPR profiles of the Cu-Ce-O<sub>x</sub> samples did not show the high temperature reduction peak at about 520 °C as it is observed on bare ceria. This suggests that a mutual interaction



**Fig. 7.** H<sub>2</sub>-TPR profiles of the calcined Cu-Ce-O<sub>x</sub> samples with different Cu contents: (a) 2.9-Cu-Ce-O<sub>x</sub>; (b) 5.6-Cu-Ce-O<sub>x</sub>; (c) 10.6-Cu-Ce-O<sub>x</sub>; (d) 19.4-Cu-Ce-O<sub>x</sub>.



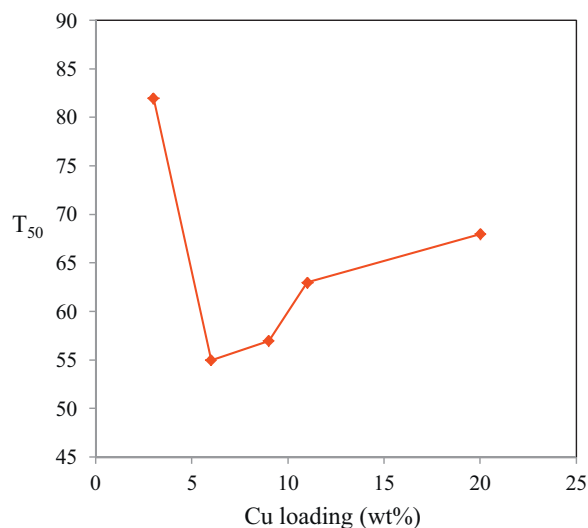
**Fig. 8.** CO conversion as function of reaction temperature for: (a) Cu-Ce-O<sub>x</sub> catalysts with different Cu contents and 10% Cu-Ce-O<sub>x</sub> prepared by impregnation, and (b) bare CeO<sub>2</sub> and CuO.

between ceria and copper oxide takes place, leading to an easier reduction of both ceria and CuO. Furthermore, no reduction peak for CeO<sub>2</sub> was observed; it could be due to its overlapping with the two reduction peaks of copper oxide [33,34,37,38].

The H<sub>2</sub>-TPR peak temperature of the Cu-Ce-O<sub>x</sub> sample is much lower than those of both bare ceria and CuO. This is due to the strong interaction of CuO species dispersed on the CeO<sub>2</sub> surface: the higher the interaction leads to the lower the reduction temperature [41]. For the samples with high Cu contents (5.6, 10.6 and 19.4 wt%), only two reduction peaks were observed. These peaks are more intense and shifted to lower temperatures. Two reduction peaks in the case of copper-ceria catalysts are probably due to different interaction degree of CuO species with ceria. The reduction peak at low temperature is attributed to CuO clusters attached on the nanoceria surface and strongly interacting with the ceria surface; the other one at higher temperature due to bulk-like as low interacting CuO species [37,38,41,42]. As seen in Fig. 6, the intensity of the reduction peak at high temperature increases with increasing Cu content. Similar results were also reported by different research groups [42–45]. They also attributed the low-temperature reduction peak to the reduction of highly dispersed CuO on the surface of CeO<sub>2</sub> and the higher temperature peak to “bulk-like” CuO particles.

### 3.2. Catalytic activity

Fig. 8 shows catalytic activity results, in terms of the conversion of CO oxidation as a function of temperature over the series of Cu-Ce-O<sub>x</sub> nanocatalysts with different Cu contents and a catalyst of 10 wt% Cu prepared by impregnation with commercial ceria was used as a reference sample (Fig. 8a). For comparison,



**Fig. 9.** Reaction temperature corresponding to the 50% CO conversion (T<sub>50</sub>) as a function of CuO content for a series of Cu-Ce-O<sub>x</sub> nanocatalysts.

two samples of bare CeO<sub>2</sub> and CuO nanoparticles were prepared. Their results for the CO oxidation are reported in Fig. 8b. At each reaction temperature, the reaction was continued for about 1 h to achieve steady-state activity. It can be observed that, for the all samples, the conversion of CO increases with increasing the reaction temperature. The catalysts prepared by our one-pot synthetic method exhibit much higher catalytic activity compared to the reference sample prepared by impregnation and the samples of bare CeO<sub>2</sub> and CuO nanoparticles. Among all these samples, the 5.6-Cu-Ce-O<sub>x</sub> sample exhibits the highest activity with a complete CO conversion at 80 °C. The temperature of 50% CO conversion for different samples as a function of Cu content is shown in Fig. 9. The catalytic activity of CO oxidation in terms of temperature at which the 50% CO conversion was reached is in the order: 5.6-Cu-Ce-O<sub>x</sub> > 8.6-Cu-Ce-O<sub>x</sub> > 10.6-Cu-Ce-O<sub>x</sub> > 19.6-Cu-Ce-O<sub>x</sub> > 2.9-Cu-Ce-O<sub>x</sub> > 10-Cu-Ce-O<sub>x</sub> impr. > CuO > CeO<sub>2</sub>. The observed trends in the catalytic activity with variation of Cu contents correlated with the TPR results suggest that only an amount of copper at about 5–6 wt% is needed to form active sites for the CO oxidation reaction, and that an excess copper (>6 wt%) could form bulk CuO particles contributing little to the activity. The high activity of Cu-Ce-O<sub>x</sub> (~6 wt% Cu) is related with the low reduction temperature peak of finely dispersed CuO species on catalysts (Fig. 7). The easier the reduction of the finely dispersed CuO species is the higher the oxidation activity of catalyst. The findings of this work are in agreement with the proposition that the high activity of Cu-Ce-O<sub>x</sub> catalysts is due to the presence of highly dispersed CuO clusters in strong interaction with CeO<sub>2</sub>, which can be easily reduced at low temperatures [3,46,47]. Active centers are created at the interface between CuO and CeO<sub>2</sub>, as well as with highly interfacial contact [47].

This also indicates that easier reduction of CuO species on catalyst is a possible active site of CO oxidation, which can adsorb CO. On the basis of the above results, we attributed the enhanced catalytic activity due to the synergistic and strong interaction of CuO and CeO<sub>2</sub> nanoparticles which results in the easier reduced CuO species and CO adsorption on Cu-Ce-O<sub>x</sub> catalyst.

### 4. Conclusion

A series of high-surface area nanosized Cu-Ce-O<sub>x</sub> catalysts with different Cu contents has been prepared par one-pot solvothermal method and tested for low-temperature CO oxidation. Small

particle size (~7 nm) and high surface area (90–115 m<sup>2</sup>/g) of the nanocatalysts can be achieved. These nanoporous catalysts are very active for the CO oxidation and show higher catalytic activity than those of 10-Cu-Ce-O<sub>x</sub> prepared by impregnation using CeO<sub>2</sub> commercial and the bare CeO<sub>2</sub> and CuO nanocatalysts. Two reduction peaks in H<sub>2</sub>-TPR could be due the presence of two different CuO species. The low-temperature TPR peak of Cu-Ce-O<sub>x</sub> is attributed to the finely CuO species dispersed on the nanoceria surface, and the high-temperature one is attributed to the bulk-like CuO species. As a result, the high dispersion and mutual interaction of CuO and CeO<sub>2</sub> particles are responsible for low-temperature CO oxidation. This is also concluded that using the one-pot solvothermal synthesis developed in this study, 5–7 wt% Cu content is needed for the high catalytic activity for the CO oxidation.

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